UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/538,822	08/18/2006	Sung-Man Lee	CMT0022US	5934
23413 CANTOR COL	7590 07/20/201 LBURN, LLP	EXAMINER		
20 Church Street			YANCHUK, STEPHEN J	
22nd Floor Hartford, CT 06103			ART UNIT	PAPER NUMBER
			1795	
			NOTIFICATION DATE	DELIVERY MODE
			07/20/2010	ELECTRONIC

# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

usptopatentmail@cantorcolburn.com

	Application No.	Applicant(s)			
	10/538,822	LEE ET AL.			
Office Action Summary	Examiner	Art Unit			
	STEPHEN YANCHUK	1795			
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D  - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	NATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be timwill apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
Responsive to communication(s) filed on 19 A     This action is <b>FINAL</b> . 2b) ☑ This     Since this application is in condition for allowated closed in accordance with the practice under A	s action is non-final. ince except for formal matters, pro				
Disposition of Claims					
4) Claim(s) 1-9 and 11 is/are pending in the apple 4a) Of the above claim(s) is/are withdra 5) Claim(s) is/are allowed.  6) Claim(s) 1-9 and 11 is/are rejected.  7) Claim(s) is/are objected to.  8) Claim(s) are subject to restriction and/or are subject to restriction and/or are subject to by the Examine 10) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) accomposite and are subjection to the	ewn from consideration.  For election requirement.  For election requirement is a second to by the Expression is a second to by the Expression is a second in the Expression in the Expression is a second in the Expression in the Expression is a second in the Expression in the				
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
Priority under 35 U.S.C. § 119	Naminer. Note the attached Office	Action of formal 10-102.			
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) All b) Some * c) None of:  1. Certified copies of the priority documents have been received.  2. Certified copies of the priority documents have been received in Application No  3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.					
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date 6/13/2005.	4)  Interview Summary Paper No(s)/Mail Da 5)  Notice of Informal P 6) Other:	ate			

Art Unit: 1795

### **DETAILED ACTION**

#### Election/Restrictions

1. Applicant's election of group I in the reply filed on 4/19/2010 is acknowledged. Because applicant did not distinctly and specifically point out the supposed errors in the restriction requirement, the election has been treated as an election without traverse (MPEP § 818.03(a)).

- 2. The specifics of claim 1 are taught in the prior art and therefore the restriction is proper.
- 3. The restriction is further maintained as claims 2-9, 11 have limitations not claimed in claim 10. Claim 10 is a structure claim whereas claim 2-9, 11 are dependant method limitations.

### Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

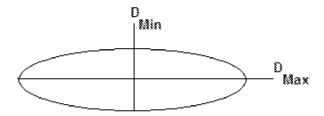
A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1- rejected under 35 U.S.C. 102(b) as being anticipated by Fujimoto et al (JP 3733071 // USPAT 7,410,728).

Claim 1: Fujimoto teaches a lithium secondary battery that uses Si as an anode active material [Col 1-3]. The claimed limitation of "surface treating an anode current collector" is taught by the method of applying the Si to that anode, such as by sputtering

Art Unit: 1795

or Chemical Vapor Deposition [Col 1 Ln 38-46]. The surface morphology is taught to have a grain boundary between 5-100 $\mu$ m and depth of more than 1 $\mu$ m as taught by the images of the surface morphology [Figure 6, 7, 15-16]. Figure 9 is particularly useful for analyzing the grain boundary and the depth. The applicant is to recognize that the grain boundary of the silicon is open for using the D<sub>min</sub> or D<sub>max</sub> as expressed below.



Claim 2: Fujimoto teaches a silicon application method at least of CVD and sputtering [Col 1 Ln 38-46].

Claim 5: Fujimoto teaches the use of an interlayer between the current collector base and the active material that acts as a "adhesive layer" [Col 1 Ln 57-62].

Claim 6: Fujimoto teaches the interlayer to be a material alloyable with the thin film of active material [Col 1 Ln 57-62]. Fujimoto then states the materials alloyable to the active material to include Zirconium [Col 3 Ln 3-15].

## Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Art Unit: 1795

4. Claims 4 rejected under 35 U.S.C. 103(a) as being unpatentable over Fujimoto et al (JP 3733071 // USPAT 7,410,728).

The above rejection to claim 1 is used from above.

Claim 4: A method step for sputtering includes a bias voltage being applied to the substrate [Fabrication of Electrode a8]. This rejection is made because the specifics pertain to an anode formed with a Germanium active material. The applicant however established that it would be obvious to use Germanium or Silicon as active materials [Col 3 Ln 19, MPEP 2144.06]

Claim 6: Fujimoto teaches the interlayer to be a material alloyable with the thin film of active material [Col 1 Ln 57-62]. Fujimoto then states the materials alloyable to the active material to include Zirconium [Col 3 Ln 3-15]. The prior art teaches a limited number of possible solutions and therefore it would have been obvious for one of ordinary skill in the art to select one from the list provided within the prior art.

The prior art further teaches the use of either Copper or Nickel foil [Col 3 Ln 56-68].

Claim 7: Fujimoto establishes that an interlayer is important to the adhesion of the active material to the current collector foil [Col 1 Ln 57- Col 2 Ln 2]. Fujimoto further establishes that the method of applying active material is through CVD or sputtering [Col 1 Ln 38-46]. The sputtering process is taught to comprise a voltage bias to increase adhesion [Fabrication of Electrode a8]. Since Fujimoto teaches the alloyability and interchangeability of silicon and germanium, one of ordinary skill in the art would

have ascertained the fabrication steps of applying an interlayer then sputtering silicon wherein the foil has a voltage bias in order to form an anode.

Claim 8, 11: A heating step is preformed to form electrode a2. Since this heating step is preformed as a final step, it is considered post formation of an interlayer [Col 10 Ln 49].

Claim 9: Fujimoto teaches the formation of electrode a1 to not have a heating step and electrode a2 to have a heating step at 400°C for 3 hrs. It is the examiner's position that time is a result effective variable because changing them will clearly affect the type of product obtained. See MPEP § 2144.05 (B). Case law holds that "discovery of an optimum value of a result effective variable in a known process is ordinarily within the skill of the art." See *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980). In view of this, it would have been obvious to one of ordinary skill in the art to utilize the heating step at various times including those within the scope of the present claims so as to produce desired end results. The end result would be a battery with improved charge and discharge cycle characteristics [Col 1 Ln 38-46].

- 5. Claims 2 and 3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fujimoto et al (JP 3733071 // USPAT 7,410,728). as applied to claim1 above, and further in view of Saito et al. (JP 2000336491).
- Claim 2-3: Fujimoto teaches a nickel or copper foil with an interlayer and silicon active material in that respective order as explained in the rejections above. Fujimoto

has expressed the desire to increase adhesion between the foil and the current collector. Fujimoto fails to teach applying a liquid etchant to the foil.

Saito teaches a process of using an etching agent that comprises ferric chloride and hydrochloric acid to roughen a nickel surface. Water is an obvious addition to any chemistry in order to control rate of etch through dilution. It would have been obvious to use this etchant in Fujimoto because Saito teaches an improved adhesive property of the nickel surface [Derwent Abstract].

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to STEPHEN YANCHUK whose telephone number is (571)270-7343. The examiner can normally be reached on Monday through Thursday 8:30am to 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick Ryan can be reached on 571-272-1292. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 1795

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/STEPHEN YANCHUK/ Examiner, Art Unit 1795

/PATRICK RYAN/ Supervisory Patent Examiner, Art Unit 1795